

2502/5

HSS DIN EN 22568

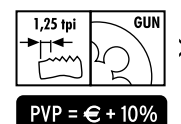
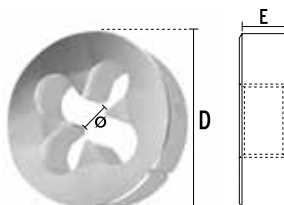
Izquierda / A gauche / Left hand / Links

BSW
BS 84



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
•									•	•							

Vc (m/min). • Optima / Optimun ○ Alternativo / Alternative



Ø	P	D mm	E mm	
1/8	40,00	20	5	1
5/32	32,00	20	5	1
3/16	24,00	20	7	1
1/4	20,00	20	7	1
5/16	18,00	25	9	1
3/8	16,00	30	11	1

Ø	P	D mm	E mm	
7/16	14,00	30	11	1
1/2	12,00	38	14	1
9/16	12,00	38	14	1
5/8	11,00	45	18	1
7/8	9,00	55	22	1
1"	8,00	55	22	1